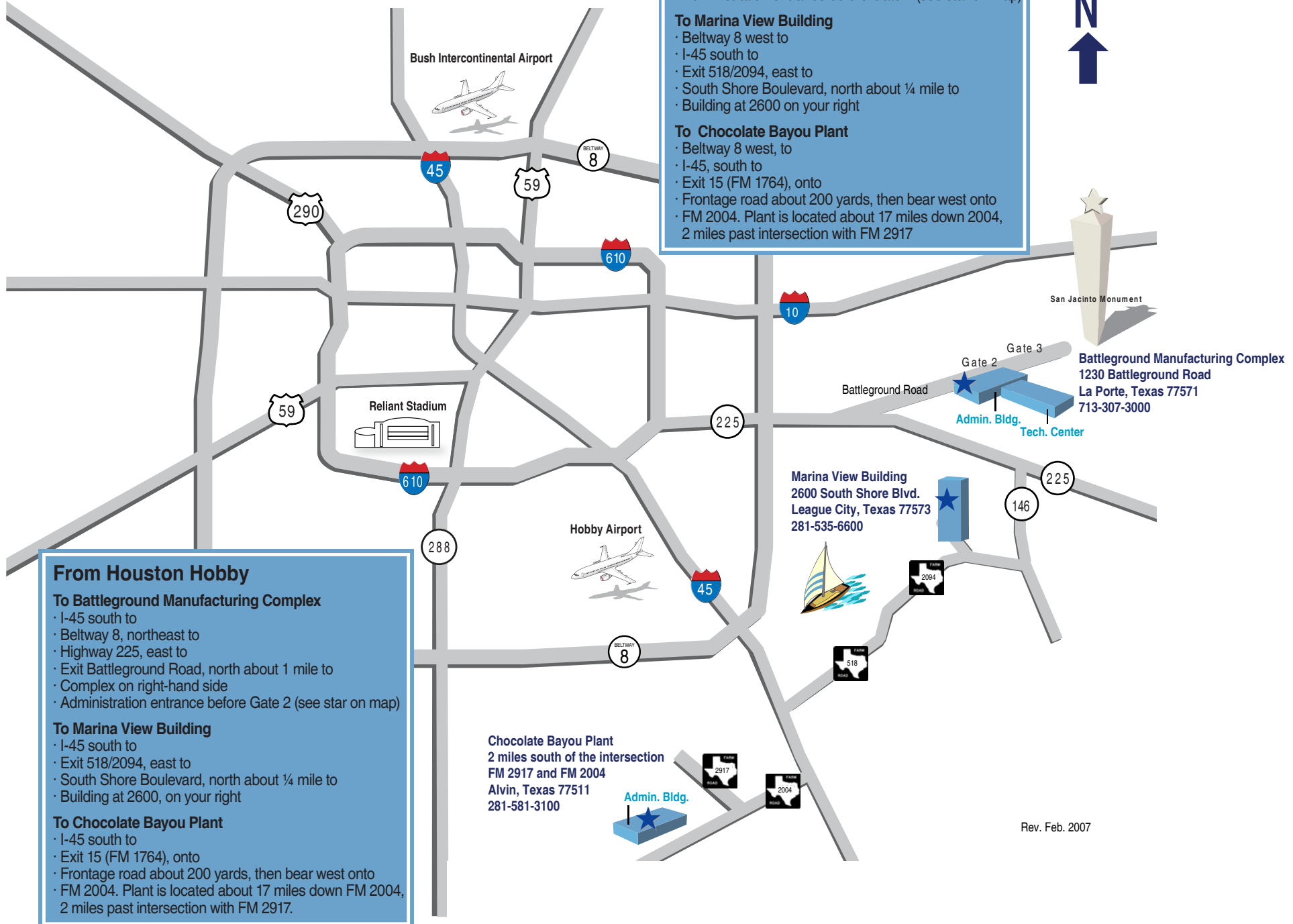


INEOS

Olefins & Polymers USA



From Bush Intercontinental

To Battleground Manufacturing Complex

- Beltway 8 east to
- Highway 225, east to
- Exit Battleground Road, north about 1 mile to
- Complex on right-hand side
- Administration entrance before Gate 2 (see star on map)

To Marina View Building

- Beltway 8 west to
- I-45 south to
- Exit 518/2094, east to
- South Shore Boulevard, north about ¼ mile to
- Building at 2600 on your right

To Chocolate Bayou Plant

- Beltway 8 west, to
- I-45, south to
- Exit 15 (FM 1764), onto
- Frontage road about 200 yards, then bear west onto
- FM 2004. Plant is located about 17 miles down 2004, 2 miles past intersection with FM 2917

From Houston Hobby

To Battleground Manufacturing Complex

- I-45 south to
- Beltway 8, northeast to
- Highway 225, east to
- Exit Battleground Road, north about 1 mile to
- Complex on right-hand side
- Administration entrance before Gate 2 (see star on map)

To Marina View Building

- I-45 south to
- Exit 518/2094, east to
- South Shore Boulevard, north about ¼ mile to
- Building at 2600, on your right

To Chocolate Bayou Plant

- I-45 south to
- Exit 15 (FM 1764), onto
- Frontage road about 200 yards, then bear west onto
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