

# J60-800-178 Polyethylene Homopolymer

J60-800-178 is a high density polyethylene homopolymer intended for the injection molding of closures for beverages. Because of its high purity and excellent organoleptic properties, this grade is certified as low taste and is intended for packaging in direct contact with beverages. Parts fabricated from this material exhibit a glossy surface finish and have good impact strength and rigidity. This material meets the Food and Drug Administration requirements of 21CFR 177.1520.

## Typical Applications

- Caps and closures for the packaging of still and sparkling water
- Injection molded applications where low taste and odor are critical.

## Typical Properties<sup>1</sup>

	Values		ASTM Method
	English Units	SI Units	
Density	—	0.961 g/cc	D 4883
Melt Index <sup>2</sup>	—	8.0 g/10 min	D 1238
Tensile Strength			
@ Yield (2 in./min)	4,700 psi	32.4 MPa	D 638
Elongation			
@ Break (2 in./min)	>800%	>800%	D 638
Flexural Modulus <sup>3</sup>	241,000 psi	1,662 MPa	D 790
Notched Izod Impact Strength	1.0 ft-lbf/in	53 J/m	D 256
Hardness (Shore D)	65	65	D 2240
Vicat Softening Point	262 °F	128 °C	D 1525
Brittleness Temperature	<-103 °F	<-75 °C	D 746
Deflection Temperature @ 66 psi	188 °F	87 °C	D 648
Environmental Stress Crack Resistance <sup>4</sup>	5 hrs.	5 hrs.	D 1693

<sup>1</sup> Typical properties will vary within specification limits.

<sup>2</sup> 190° C/2160 g

<sup>3</sup> Tangent-Method

<sup>4</sup> Condition B, 100%

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2600 South Shore Boulevard, Ste. 500  
League City, TX 77573  
Tel: 281-535-6600  
www.ineos-op.com

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Olefins & Polymers USA



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## Regulatory Information

The product and uses described herein may require global product registrations and notifications for chemical inventory listings, or for use in food contact or medical devices. For further information, please refer to the Regulatory Position Statement (RPS) online at [www.ineos-op.com](http://www.ineos-op.com), or call + 1-800-527-5419.

## Health and Safety Information

The product described herein may require precautions in handling and use because of toxicity, flammability, or other consideration. The Material Safety Data Sheet (MSDS) contains the available product health and safety information for this material and can be found at [www.ineos-op.com](http://www.ineos-op.com). Before using any material, a customer is advised to consult the MSDS for the product under consideration for use.

The Material Safety Data Sheet for this product contains shipping descriptions and should be consulted, before transportation, as a reference in determining the proper shipping description. If the material shipped by INEOS is altered or modified, different shipping descriptions may apply and the MSDS of the original material should not be used.

For additional information, samples, pricing and availability, please contact:

### ***INEOS Olefins & Polymers, USA***

Marina View Building  
2600 South Shore Boulevard  
Suite 500  
League City, Texas 77573  
Phone: +1 281 535 6600  
Fax: +1 281 535 6764  
Customer Service: +1 800 527 5419  
Tech Service: +1 800 338 0489  
[www.ineos-op.com](http://www.ineos-op.com)

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